



DEVIpipeguard™ 30 Industry, DEVIpipeguard™ 60 Industry

DEVIpipeguard™ Industry is a self-limiting heating cable that is mainly used for frost protection of pipes and for temperature maintenance in applications up to 120 °C powered or 190 °C unpowered cable.

The cable allows steam cleaning in pipes. The heating element, the insulation and the outer jacket of DEVIpipeguard™ Industry are made of fluoropolymers.

Fluoropolymer outer jacket offers increased protection against chemicals (oil and fuel) and abrasion.

A temperature-dependent resistance element between two parallel-guided copper conductors regulates and limits the heat output of the heating cable. This power setting takes place at every point of the heating cable, according to the ambient temperature prevailing there.

If the temperature rises, the power of the cable is reduced. This self-limiting prevents overheating of the cable, even if it is overlaid. The heating cable can be cut off at desired length by the parallel current supply. This simplifies planning and installation. All self-limiting heating cables must be over-temperature protected by a thermostat, as the output will decrease, but never be zero.

The installation of a thermostat is recommended.

The cable is not approved for use in drinking water.

Benefits:

- Cut to length on site
- PVC free

Standard compliance:

- VDE E 0254: 94

Approvals:



Type	Value
Nominal voltage	230 V AC (max. 254 V AC)
Nominal output (min-max): DEVIpipeguard™ 30 Industry DEVIpipeguard™ 60 Industry	30 W/m @ 10 °C (30-39 W/m @ 10 °C) 60 W/m @ 10 °C (54-72 W/m @ 10 °C)
Maximum permissible use temperature	120 °C, powered 190 °C, unpowered
Temperature rating conform IEC 60079-30	DEVIpipeguard™ 30 Industry – T3 (max 200°C) DEVIpipeguard™ 60 Industry – T2 (max 300°C)
Minimum installation switched on temperature	-5 °C
Minimum switched on temperature	-60 °C
Cable dimensions	11,8 x 5,8 mm
Outer sheath	Red, Fluoropolymer
Minimum braid coverage	70 %
Maximum resistance protective braid	18,2 Ω/Km
Bending Ø, min.	50 mm (Ø to the inside of the tape)
IP Class	IPX7

Types DEVIpipeguard™ 30 Industry

Item no.	Length	Min-max length per drum	Number of length allowed on drum, max	Nominal output @ 10 °C	EAN no.
00109025	Drum, 270 m	270-330 m	1	30 W/m	5703466195673
98300673	Cut-to-length	1 - 330 m	1, max. 330 m	30 W/m	5703466197257

Types DEVIpipeguard™ 60 Industry

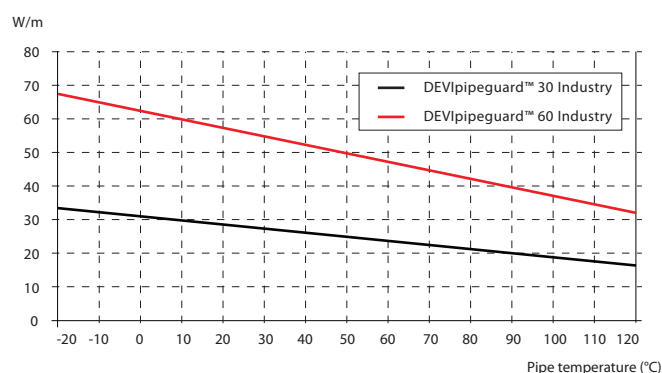
Item no.	Length	Min-max length per drum	Number of length allowed on drum, max	Nominal output @ 10 °C	EAN no.
00109027	Drum, 270 m	270-330 m	1	60 W/m	5703466163498
98300674	Cut-to-length	1 - 330 m	1, max. 330 m	60 W/m	5703466197264

Maximum heating circuit length on a pipe, with circuit breaker with C-characteristic






Switch on temperature	Power W/m	DEVipeguard™ 30 Industry					Power W/m	DEVipeguard™ 60 Industry				
		10 A	16 A	20 A	25 A	32 A		10 A	16 A	20 A	25 A	32 A
30 °C	25,5	65	104	130	133	133	52,4	36	58	73	75	75
20 °C	27,7	61	98	122	133	133	56,2	34	55	69	75	75
10 °C	30,0	58	92	115	133	133	60,0	32	52	65	75	75
0 °C	32,3	54	87	109	133	133	63,8	31	49	61	75	75
-10 °C	34,5	52	83	103	129	133	67,6	29	47	58	73	75
-20 °C	36,8	49	79	98	123	133	71,4	28	45	56	70	75
-30 °C	39,0	47	75	94	117	133	75,2	27	43	53	67	75

Power output characteristic

Output of heating cable installed and measured on a pipe.



Accessories

Item no.	EAN no.	Type	Description	Image
00109007	5703466167397	Connection kit for DEVI-peguard 30/60 Industry (PT-30/60) heating cables	With clamping block for the connection of cold lead and heating cable, shrink end-cap, shrink tubes, bitumen gaskets and ferrules.	
00109026	5703466135778	Connection kit for DEVI-peguard 30/60 Industry (PT-30/60) heating cables	For mounting in connection box with screw connections. With cable gland M20x1,5 with locknut, shrink end-cap, shrink tubes, bitumen gasket and ferrules.	
19400167	5703435002858	Polyester box ABSC for DEVIceguard™ and DEVIpeguard™	For SLC (DEVIceguard, DEVIpeguard)	
19405851	5703435002964	Bracket	Fitting for connection of housing (19400167) to pipes	
11010410	5703435031001	Insulation introduction	With mounting plate M20 60x60x1 mm AISI304; Cable gland U17 M20x1,5; Cable gland M25	
19805076	5703435003053	Tape aluminium 38 mm x 50 m	Self-adhesive, with 2-colour warning label, max. 75 °C	